



**C4 India**  
ISO 9001:2008 CERTIFIED

## CIFOMEL ST

### STOVING ENAMEL

<b>DESCRIPTION</b>	THIS IS A SPECIAL ALKYD RESIN BASED, MELAMINE CURED STOVING PAINT.
<b>RECOMMENDED USE</b>	FOR FINISHING TOP COAT ON ORIGINAL EQUIPMENTS, DRUMS/BARRELS. WHERE GOOD TOP FINISH IS REQUIRED AND MILD PROTECTION PROPERTIES ARE ACCEPTABLE.
<b>PRODUCT SPECIFICATIONS</b>	
<b>COLOUR</b>	ASSORTED SHADES
<b>FINISH</b>	GLOSSY/ SEMI GLOSSY/ MATT
<b>FLASH POINT</b>	ABOVE 35 DEGREES CENTIGRADE - ABEL APPARATUS
<b>% VOLUME SOLIDS</b>	35-38 (DEPENDING ON SHADE)
<b>RECOMMENDED DFT</b>	30-35 MICRONS
<b>THEORETICAL COVERAGE</b>	10 TO 12 SQUARE METERS PER LITRE (DEPENDING ON SHADE)
<b>BAKING SCHEDULE</b>	120 DEGREES CENTIGRADE FOR 30 MINUTES 150 DEGREES CENTIGRADE FOR 20 MINUTES 175 DEGREES CENTIGRADE FOR 15 MINUTES
<b>RECOATING INTERVAL (MIN)</b>	16 HOURS
<b>RECOATING INTERVAL (MAX)</b>	5 DAYS
<b>METHOD OF APPLICATION</b>	BRUSH, AIRSPRAY, AIRLESS SPRAY
<b>THINNER RECOMMENDED</b>	GENERAL PURPOSE THINNER (CIFOMEL GP THINNER)
<b>SHELF LIFE</b>	6 MONTHS @ 30 DEGREES CENTIGRADE AND 65% RELATIVE HUMIDITY
<b>SURFACE PREPARATION</b>	SURFACE MUST BE ADEQUATELY PRIMED AND ASSURE THAT THE SURFACE IS FREE FROM OIL, GREASE, RUST, DUST AND ANY OTHER FOREIGN MATTERS 2. Stir well before and while painting 3. Another Film thickness can be applied than indicated depending on purpose and use. 4. Use only when temperature is above 10 Degrees Centigrade
<b>SAFETY PRECAUTIONS</b>	1. Follow local and national safety rules 2. Provide sufficient ventilation when working with solvent based coatings in confined areas 3. In case of contamination, rinse with fresh running water and seek medical help immediately 4. Keep the material away from heat, sparks and direct flame
<b>NOTE</b>	1. Practical coverage of paint depends on thinner consumption and loss factor depending on the site conditions 2. Avoid inhalation of solvent vapours or paint mist by using facial mask, gloves and goggles 3. Information giving here is in good faith without warranty
<b>DISCLAIMER</b>	To the best of our knowledge, the technical data in our literature is true and accurate at the date of issuance but are subject to change without prior notice. We guarantee our product to conform to the specifications contained therein. WE MAKE NO OTHER WARRANTY OR GUARANTEE OF ANY KIND, EXPRESSED OR IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE. Liability, if any, is limited to the replacement of the product or refund of the purchase price. LABOR OR COST OF LABOR AND OTHER CONSEQUENTIAL DAMAGES ARE HEREBY EXCLUDED.