



CIFOMEL Synthetic Enamels

DESCRIPTION	THIS IS A SPECIAL ALKYD RESIN BASED PAINT. IT HAS A GOOD WEATHER RESISTANCE AND AVERAGE DURABILITY
RECOMMENDED USE	FOR USE AS FINISHING TOP COAT FOR ANY SURFACE IN MILD CORROSIVE ENVIRONMENT
PRODUCT SPECIFICATIONS	
COLOUR	WHITE, BLACK AND VARIOUS SHADES AS PER THE REQUIREMENT OF THE CUSTOMER.
FINISH	GLOSSY
FLASH POINT	ABOVE 35 DEGREES CENTIGRADE - ABEL APPARATUS
% VOLUME SOLIDS	35-38 (DEPENDING ON SHADE)
RECOMMENDED DFT	25 MICRONS
THEORETICAL COVERAGE	14 TO 15 SQUARE METERS PER LITRE (DEPENDING ON SHADE)
DRYING TIME	SURFACE DRY: 2 TO 3 HOURS @ 30 DEGREES CENTIGRADE AND 65% RELATIVE HUMIDITY HARD DRY: 10 TO 12 HOURS @ 30 DEGREES CENTIGRADE AND 65% RELATIVE HUMIDITY
RECOATING INTERVAL (MIN)	10 HOURS
RECOATING INTERVAL (MAX)	NONE
METHOD OF APPLICATION	BRUSH, AIRSPRAY, AIRLESS SPRAY
THINNER RECOMMENDED	GENERAL PURPOSE THINNER (CIFOMEL GP THINNER)
SHELF LIFE	12 MONTHS @ 30 DEGREES CENTIGRADE AND 65% RELATIVE HUMIDITY
SURFACE PREPARATION	SURFACE MUST BE ADEQUATELY PRIMED AND ASSURE THAT THE SURFACE IS FREE FROM OIL, GREASE, RUST, DUST AND ANY OTHER FOREIGN MATTERS
SAFETY PRECAUTIONS	<ol style="list-style-type: none">1. Follow local and national safety rules2. Provide sufficient ventilation when working with solvent based coatings in confined areas3. In case of contamination, rinse with fresh running water and seek medical help immediately4. Keep the material away from heat, sparks and direct flame
NOTE	<ol style="list-style-type: none">1. Practical coverage of paint depends on thinner consumption and loss factor depending on the site conditions2. Avoid inhalation of solvent vapours or paint mist by using facial mask, gloves and goggles3. Information giving here is in good faith without warranty
DISCLAIMER	To the best of our knowledge, the technical data in our literature is true and accurate at the date of issuance but are subject to change without prior notice. We guarantee our product to conform to the specifications contained therein. WE MAKE NO OTHER WARRANTY OR GUARANTEE OF ANY KIND, EXPRESSED OR IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE. Liability, if any, is limited to the replacement of the product or refund of the purchase price. LABOR OR COST OF LABOR AND OTHER CONSEQUENTIAL DAMAGES ARE HEREBY EXCLUDED.