



C4 India
ISO 9001:2008 CERTIFIED

CIFOTONE

HAMMERTONE TEXTURED PAINT

DESCRIPTION	THIS IS A SPECIAL ALKYD BASED TEXTURED FINISH PAINT.
RECOMMENDED USE	CAN BE USED AS TOP COAT ON MACHINES, MOTORS/PUMPS AND OTHER INDUSTRIAL EQUIPMENTS.
PRODUCT SPECIFICATIONS	
COLOUR	ASSORTED SHADES
FINISH	SEMI GLOSSY
FLASH POINT	24 DEGREES CENTIGRADE - ABEL APPARATUS
% VOLUME SOLIDS	30-35 (DEPENDING ON SHADE)
RECOMMENDED DFT	35 MICRONS
THEORETICAL COVERAGE	8.5 - 10 SQUARE METERS PER LITRE
DRYING TIME	SURFACE DRY: 30 MINS TO 1 HOUR @ 30 DEGREES CENTIGRADE AND 65% RELATIVE HUMIDITY HARD DRY: 8 TO 10 HOURS @ 30 DEGREES CENTIGRADE AND 65% RELATIVE HUMIDITY
RECOATING INTERVAL (MIN)	12 HOURS @ 30 DEGREES CENTIGRADE AND 65% RELATIVE HUMIDITY
RECOATING INTERVAL (MAX)	5 DAYS
METHOD OF APPLICATION	BRUSH OR SPRAY
THINNER RECOMMENDED	CIFOTHIN
SHELF LIFE	6 MONTHS AS PER SUPPLIED PACKS: @ 30 DEGREES CENTIGRADE AND 65% REL.HUMIDITY
SURFACE PREPARATION	TO BE APPLIED ON ADEQUATELY PRIMED SURFACE FREE FROM OIL, GREASE, DUST ETC. 2. Stir well before and while painting 3. Use only when temperature is above 10 Degrees Centigrade
SAFETY PRECAUTIONS	1. Follow local and national safety rules 2. Provide sufficient ventilation when working with solvent based coatings in confined areas 3. In case of contamination, rinse with fresh running water and seek medical help immediately 4. Keep the material away from heat, sparks and direct flame
NOTE	1. Practical coverage of paint depends on thinner consumption and loss factor depending on the site conditions 2. Avoid inhalation of solvent vapours or paint mist by using facial mask, gloves and goggles 3. Information giving here is in good faith without warranty
DISCLAIMER	To the best of our knowledge, the technical data in our literature is true and accurate at the date of issuance but are subject to change without prior notice. We guarantee our product to conform to the specifications contained therein. WE MAKE NO OTHER WARRANTY OR GUARANTEE OF ANY KIND, EXPRESSED OR IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE. Liability, if any, is limited to the replacement of the product or refund of the purchase price. LABOR OR COST OF LABOR AND OTHER CONSEQUENTIAL DAMAGES ARE HEREBY EXCLUDED.