



## CIFOKOTE EPM EPOXY MASTIK

<b>DESCRIPTION</b>	THIS IS TWO-COMPONENT, HIGH BUILD EPOXY POLYIMIDE/AMINE BASED COATING. IT IS A AND PRIMER AND CAN BE USED AS FINISH COAT. IT FORMS HARD TOUGH COATING RESISTANCE TO IMPACT, ABRASION AND FRESH/SEA WATER.
<b>RECOMMENDED USE</b>	AS A PRIMER COAT OR FINISH COAT FOR THE PROTECTION OF STEEL AND CONCRETE IN SEVERELY CORROSIVE ATMOSPHERE INCLUDING MARINE ENVIRONMENT. THIS IS A SURFACE THIS IS A SURFACE TOLERANT EPOXY PRIMER, CAN BE USED ON UNDER PREPARED SURFACE.
<b>PRODUCT SPECIFICATIONS</b>	
<b>COLOUR</b>	RED/GREY AND ANY OTHER INERT SHADES AS REQUIRED BY THE CUSTOMER
<b>FINISH</b>	SEMI-GLOSSY
<b>MIXING RATIO BY VOLUME</b>	BASE : HARDENER 4:1
<b>POT LIFE</b>	AS PER RECOMMENDED COATING SYSTEM
<b>FLASH POINT</b>	6 TO 7 HOURS @ 30 DEGREES CENTIGRADE AND 65% RELATIVE HUMIDITY
<b>% VOLUME SOLIDS</b>	24 DEGREES CENTIGRADE - ABEL APPARATUS
<b>RECOMMENDED DFT</b>	80
<b>THEORETICAL COVERAGE</b>	80-150 MICRONS
<b>DRYING TIME</b>	5 TO 10 SQUARE METERS PER LITRE
<b>RECOATING INTERVAL (MIN)</b>	SURFACE DRY: 3 TO 4 HOURS @ 30 DEGREES CENTIGRADE AND 65% RELATIVE HUMIDITY
<b>RECOATING INTERVAL (MAX)</b>	HARD DRY: 18 TO 20 HOURS @ 30 DEGREES CENTIGRADE AND 65% RELATIVE HUMIDITY
<b>METHOD OF APPLICATION</b>	FULLY CURED: 7 DAYS @ 30 DEGREES CENTIGRADE AND 65% RELATIVE HUMIDITY
<b>THINNER RECOMMENDED</b>	24 HOURS @ 30 DEGREES CENTIGRADE AND 65% RELATIVE HUMIDITY
<b>SHELF LIFE</b>	3MONTHS
<b>SURFACE PREPARATION</b>	AIRLESS SPRAY OR BRUSHING
	EPOXY THINNER (CIFOKOTE EP THINNER)
	12 MONTHS AS PER SUPPLIED PACKS: @ 30 DEGREES CENTIGRADE AND 65% REL.HUMIDITY
	PROPERLY PRIMED SURFACE FREE FROM OIL/GREASE. PREFERABLY BLASTED TO SA 2 1/2.
	IT CAN BE USED ON UNDER-PREPARED SURFACE ALSO
	2. Stir well before and while painting
	3. MIX Base & Hardener thoroughly till homogenous mixture is formed. Leave for 5-10mins before use
	4. Use only when temperature is above 10 Degrees Centigrade
<b>SAFETY PRECAUTIONS</b>	1. Follow local and national safety rules
	2. Provide sufficient ventilation when working with solvent based coatings in confined areas
	3. In case of contamination, rinse with fresh running water and seek medical help immediately
	4. Keep the material away from heat, sparks and direct flame
<b>NOTE</b>	1. Practical coverage of paint depends on thinner consumption and loss factor depending on the site conditions
	2. Avoid inhalation of solvent vapours or paint mist by using facial mask, gloves and goggles
	3. Information giving here is in good faith without warranty
<b>DISCLAIMER</b>	To the best of our knowledge, the technical data in our literature is true and accurate at the date of issuance but are subject to change without prior notice. We guarantee our product to conform to the specifications contained therein. WE MAKE NO OTHER WARRANTY OR GUARANTEE OF ANY KIND, EXPRESSED OR IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE. Liability, if any, is limited to the replacement of the product or refund of the purchase price. LABOR OR COST OF LABOR AND OTHER CONSEQUENTIAL DAMAGES ARE HEREBY EXCLUDED.